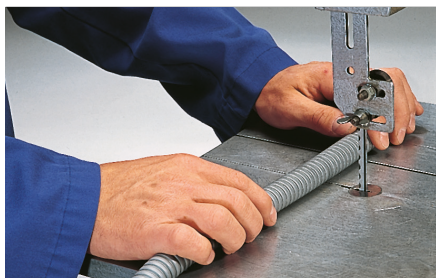
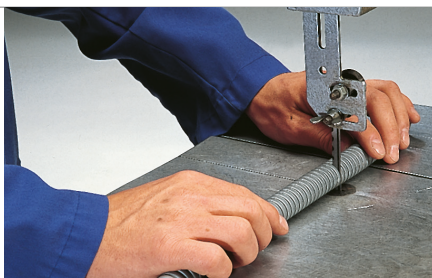


Skilled Parting

PARTING AND TRIMMING OF ALL TYPES OF CONDUITS WITH A BAND SAW



Position conduit at right angles to band saw



Cut conduit with low pressure on the conduit

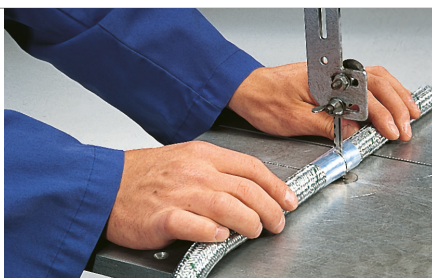


Conduit ends are clean and ready for use

PARTING OF METAL BRAIDED CONDUITS WITH A BAND SAW



Bind conduit with metal adhesive tape at the cutting position 2 or 3 times



Position conduit at right angle to the band saw and carefully cut through the conduit



Conduit ends are clean without splaying, due to adhesive tape binding

Facing cut Band saw, 4 to 5mm wide, 0.6 to 0.8 mm thick, 24 teeth, used at a high cutting speed.

PARTING OF PROTECTIVE BRAIDED CONDUITS WITH CUTTING DISC



Position conduit below cutting disc (90°)



Cut through the conduit with low pressure clean ends

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SKILLED PARTING

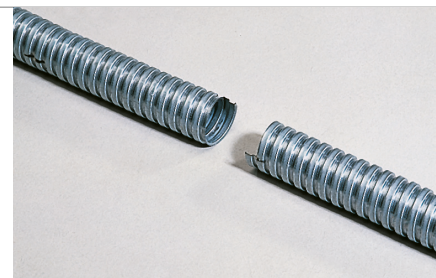
PARTING AND TRIMMING OF PROTECTIVE METAL CONDUITS WITH A SMALL DISC SAW



Cut longitudinally across 2 hose covering segments



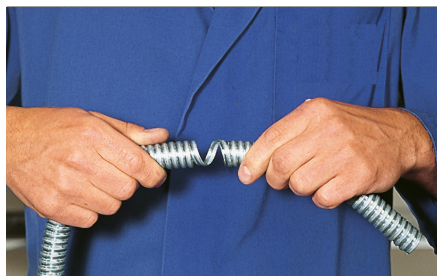
Unscrew the coils



The result is a skilled parting

Disc saw: 12 to 15 mm diameter, with carbide tipped teeth. Number of teeth: 25 on copper disc; 50 on steel disc.
Disc speed: Approx. 40,000 r.p.m. Drive: Pneumatic or electric. Disc saw and accessories available on request.

MANUAL PARTING



Compress metal conduit between both hands and unwind with contra-rotating hand motions.



Cut off with snips. Uncoil one or two segments and cut off. Press in the ends and snip off the protruding corners.

PROTECTIVE METAL CONDUITS



Cut through the plastic sheathing



Bend the conduit and cut through the helix

PROTECTIVE PLASTIC CONDUITS

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